Cylinder from steel tube (if obtainable)
or alternatively from ¾" plate, rolled
& seam welded.
Nose end stamped.

Note: The butt & fillet welds to be in accordance
with B.S.I. Spec. No. 538-1940.

Fabricated steel buffer guide
for standard wagons.

Scale: ¼" = 1' - 0";
April, 1947.

Dwg. No. 1050.