— Fulcrum Bolt. —

1 Per Set.

Grade "B" Iron or Mild Steel.

2A

To Be A Driving Fit.

5/16 Split Pin.

2B

Clutch (Curved)

Brake Shaft Collar.

— Lever End & Clutch — Half Full Size.

1 Each Per Set.

Grade "B" Iron or Mild Steel.

1A

Clutch (Straight).

— Lever End & Clutch. —

Half Full Size.

1 Each Per Set.

Grade "B" Iron or Mild Steel.

3

— Safety Loop. —

1 Per Set.

Grade "B" Iron or Mild Steel.

1

Hand Lever. - 1 Per Set. - Grade "B" Iron or Mild Steel.

1C With Steel Tooth

2

Hand Lever: - 1 Per Set. - Grade "B" Iron or Mild Steel.

2C With Steel Tooth

— Vee Hanger — 1 Per Set.

Grade "B" Iron or Mild Steel.

4

Timber Frame

4A

Metal Frame

5A

Shaft Collar — 2 Per Set. —

5B

Double Lever. 1 Per Set.

Grade "B" Iron or Mild Steel.

Brake Shaft. - 1 Per Set.. - Steel.

5

Note:- Machined Parts Shown Thus ////////.

Double Lever Forged on Shaft, - Alternative to Keying -

These Details For Morton Brake.

— Vee Hanger 2 Per Set. —

(For Metal Frame.)

Grade "B" Iron or Mild Steel.

6

— Push Rod Saf —

2 Per Se

Grade "B" Iron or M

7

— Hand Lever. - 2 Per Set.. Grade "B" Iron or Mild Steel..

8

8A With Steel Tooth

These Details For Double Brake.

Note - Machined Parts Shown Thus ////////.

9

— Brake Shaft. —

2 Per Set.

Grade "B" Iron, Mild or Cast Steel.

Scale 3" = 1 Foot.

Section on Line A.B.

Standard 12 Ton Wagons.

Details Of Brakework Separated For Morton & Double Brake.

Coods, Mineral, & Coke Wagons.

Timber & Metal Frames.

Scale:- 1½ Ins = 1 Foot.

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