



NOTE:-
 ALL HOLES 1/16" DIAM EXCEPT WHERE OTHERWISE STATED.
 ALL HOLES IN THE FLANGES OF MEMBERS MUST BE MARKED OFF FROM THE BACK OF THE BAR & NOT FROM THE EDGE OF THE FLANGE.
 THE CHANNELS, ANGLES, PLATES & BARS ARE TO BE MADE OF W.I. GRADE B.E.S. SPEC'Y NO 51 OR STEEL B.E.S. REPORT 24 SPEC'Y NO 18A.

**STANDARD 12 TON WAGON.
 METAL UNDERFRAME MEMBERS.
 MINERAL WAGON.
 SCALES 1 & 1/2 IN = 1 FOOT.
 APRIL 1923. D₉ N_o 1011.**