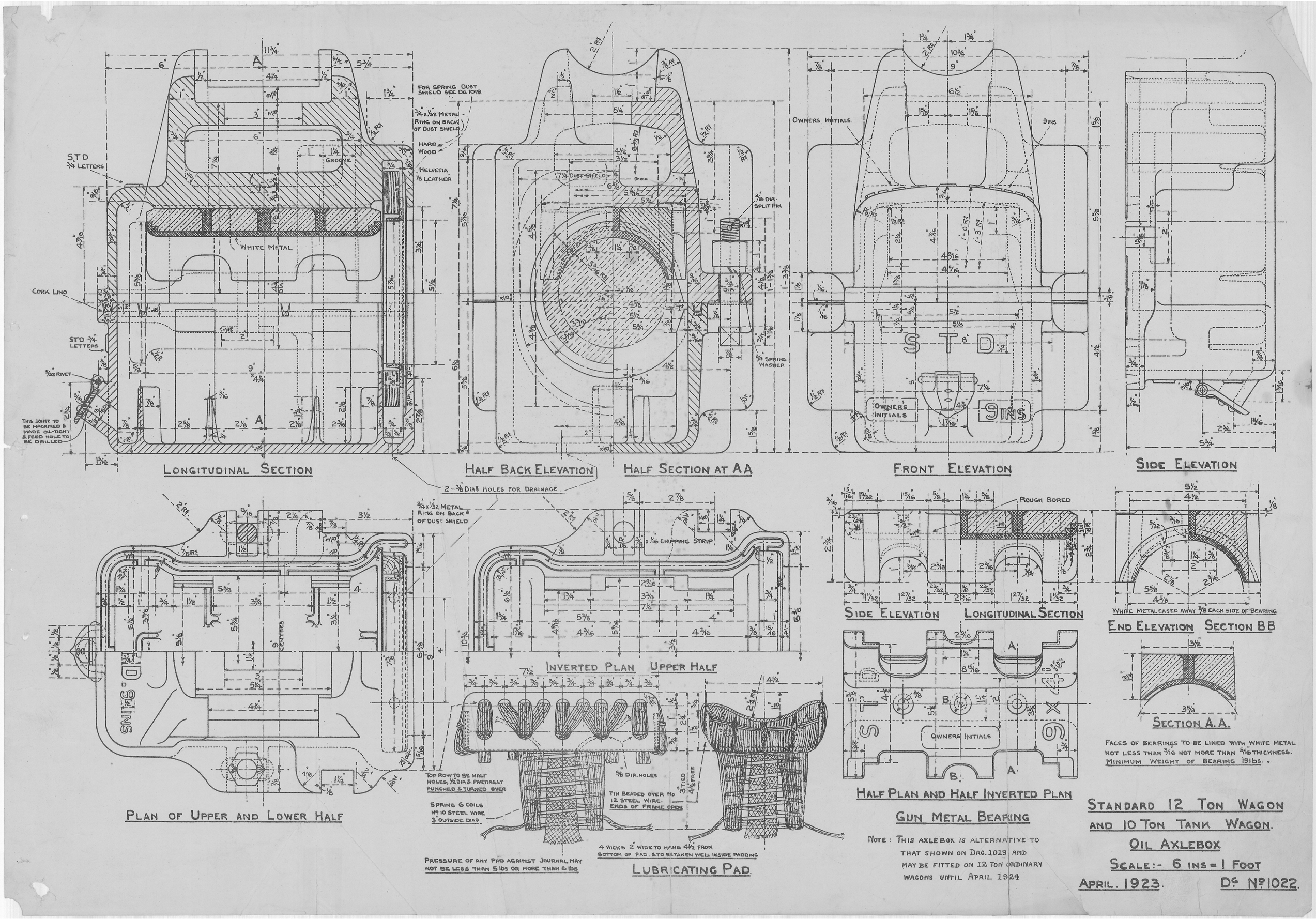

LONGITUDINAL SECTION
HALF BACK ELEVATION
HALF SECTION AT AA
FRONT ELEVATION
SIDE ELEVATION
FOR SPRING DUST SHIELD SEE DG. 1019.
3/4 x 1/32 METAL RING ON BACK OF DUST SHIELD
HARD WOOD
HELVETIA 1/8 LEATHER
GROOVE
STD 3/4 LETTERS
WHITE METAL
CORK LINO
STD 3/4 LETTERS
5/32 RIVET
THIS JOINT TO BE MACHINED & MADE OIL-TIGHT & FEED HOLE TO BE DRILLED
2-3/8 DIAR HOLES FOR DRAINAGE
7 1/4 DUST SHIELD
3/16 DIA. SPLIT PIN
3/4 SPRING WASHER
OWNERS INITIALS
9 INS
STD
PLAN OF UPPER AND LOWER HALF
INVERTED PLAN
UPPER HALF
3/4 x 1/32 METAL RING ON BACK OF DUST SHIELD
1/16 CHIPPING STRIP
TOP ROW TO BE HALF HOLES, 1/2 DIA & PARTIALLY PUNCHED & TURNED OVER
SPRING 6 COILS No 10 STEEL WIRE 3" OUTSIDE DIAR
5/8 DIA. HOLES
TIN BEADED OVER No 12 STEEL WIRE. ENDS OF FRAME OPEN
4 WICKS 2" WIDE TO HANG 4 1/2 FROM BOTTOM OF PAD, & TO BE TAKEN WELL INSIDE PADDING
PRESSURE OF ANY PAD AGAINST JOURNAL MAY NOT BE LESS THAN 5 lbs OR MORE THAN 6 lbs
LUBRICATING PAD
ROUGH BORED
SIDE ELEVATION
LONGITUDINAL SECTION
WHITE METAL EASED AWAY 3/8 EACH SIDE OF BEARING
END ELEVATION
SECTION BB
SECTION A.A.
OWNERS INITIALS
HALF PLAN AND HALF INVERTED PLAN
GUN METAL BEARING
FACES OF BEARINGS TO BE LINED WITH WHITE METAL NOT LESS THAN 3/16 NOT MORE THAN 5/16 THICKNESS. MINIMUM WEIGHT OF BEARING 19 lbs.
NOTE: THIS AXLEBOX IS ALTERNATIVE TO THAT SHOWN ON DRG. 1019 AND MAY BE FITTED ON 12 TON ORDINARY WAGONS UNTIL APRIL 1924
STANDARD 12 TON WAGON AND 10 TON TANK WAGON.
OIL AXLEBOX
SCALE:- 6 INS = 1 FOOT
APRIL. 1923.
Dg No 1022.