



NOTE.—Cylinder from Steel Tube (if obtainable) or alternatively from 3/8" plate rolled, and seam welded.  
Tube end "jumped up" to form nose.  
The butt and fillet welds to be in accordance with B.S.I. Specification No. 538—1940.

FILING ROOM  
DRAWER No. 223

FABRICATED STEEL BUFFER GUIDE  
FOR STANDARD WAGONS.

SCALE:—6" to 1' - 0"

APRIL, 1947.

DRG. No. 1049.