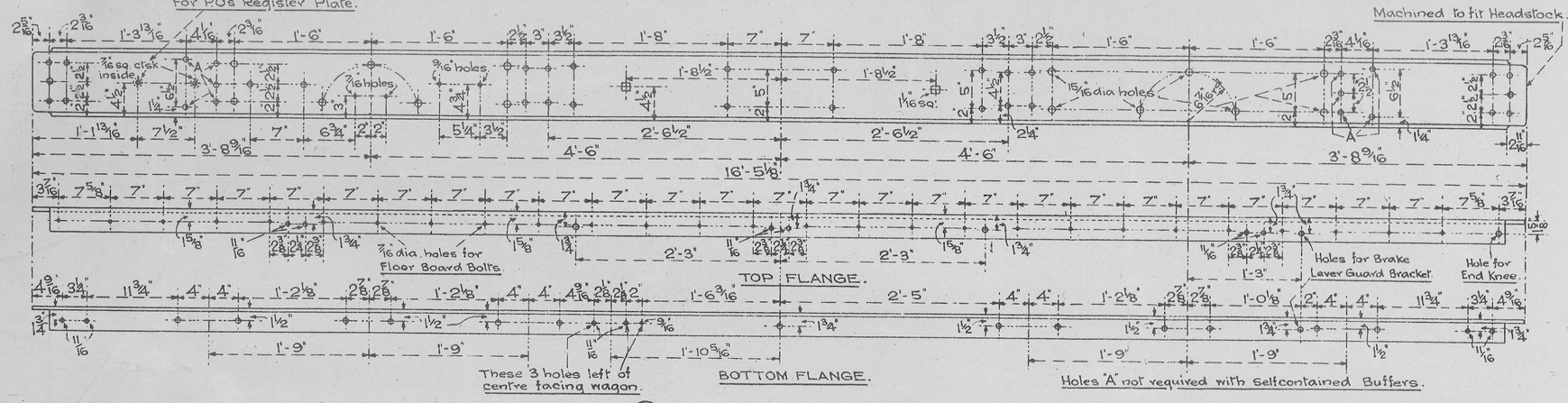
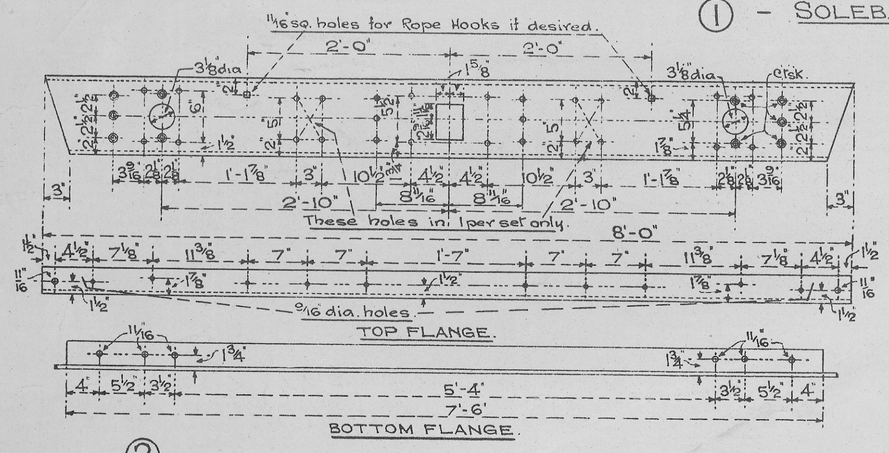
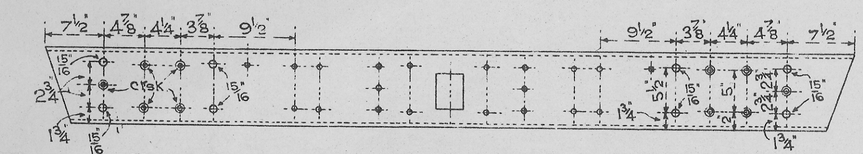
R.C.H. 60624 3.



① – SOLEBAR – 2 per set – 9" × 3⅛" × 7/16" L. – BSC. 111A. –

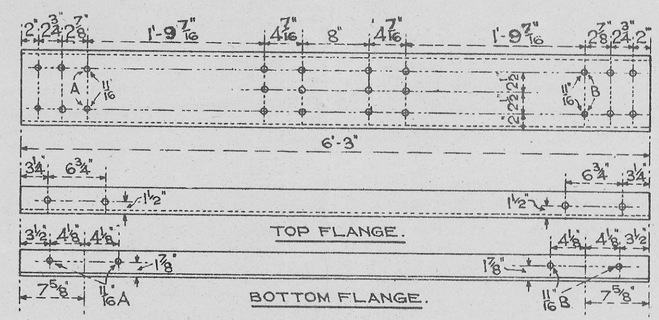


② – HEADSTOCK. – 2 per set. – 9" × 3⅛" × 7/16" L. – BSC. 111A. –



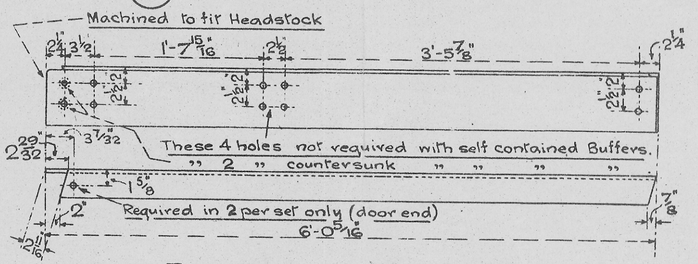
2A – HEADSTOCK. – 2 per set. – 9" × 3⅛" × 7/16" L. – BSC. 111A. –

Required only with self contained Buffers.
All other holes the same as item 2.



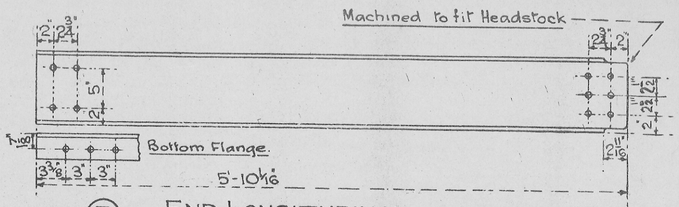
③ – CROSSBAR. – 2 per set – 9" × 3⅛" × 7/16" L. – BSC. 111A. –

③ → Holes 'A' only required for Morton Brake R&L.
③A → " 'A' & 'B' " " " Double Brake.



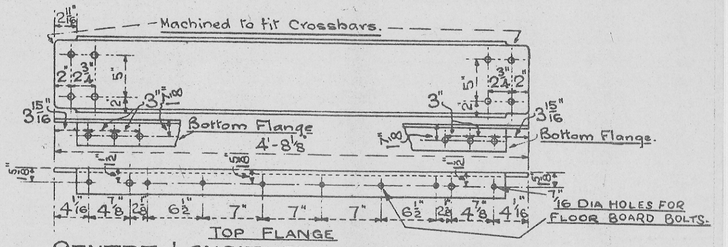
④ – DIAGONAL. – 4 per set. – R & L. –

– 7" × 3½" × ⅜" L – BSUA. 118. –



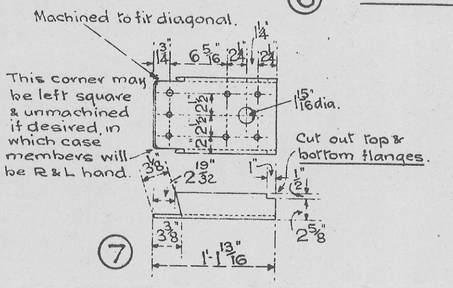
⑤ – END LONGITUDINAL – 4 per set –

– 9" × 3⅛" × 7/16" L. – BSC. 111A. –



⑥ – CENTRE LONGITUDINAL. – 2 per set. –

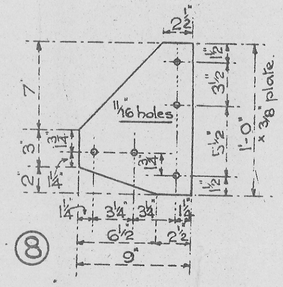
– 9" × 3⅛" × 7/16" L. – BSC. 111A. –



⑦ – BUFFER TRIMMER. – 4 per set.

– 9" × 3⅛" × 7/16" L – BSC. 111A. –

Not required with Self Contained Buffer.



⑧ – GUSSET PLATE. – 4 per set.

For remaining details see the following drawings.	
Side Rail.	1011/11.
End Rail.	1011/12.
Curb Rail Bracket.	1011/10

Note:- Holes shown in top flanges of Members are for Timber Body Wagons.

Holes for Metal Body Wagons to be drilled to suit.

Note:-

All holes 13/16 dia. unless otherwise stated.

All holes in the flanges of members must be marked off from the back of the bar & not from the edge of the flange & be drilled unless otherwise stated.

The Channels, Angles, Plates & Bars are to be made of W.I. Grade B B.E.S. Spec? No 51 or Steel B.E.S. Report 24, Spec? No 18A.

STANDARD 12 & 13-TON MINERAL WAGONS.

METAL UNDERFRAME MEMBERS.

SCALES :— 1 & 1½ IN. TO 1 FT.

DECEMBER, 1944. DG. No. 1401.