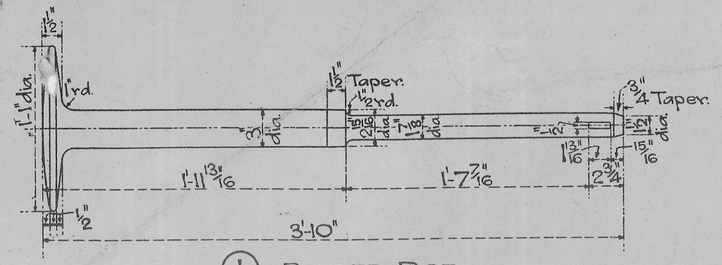
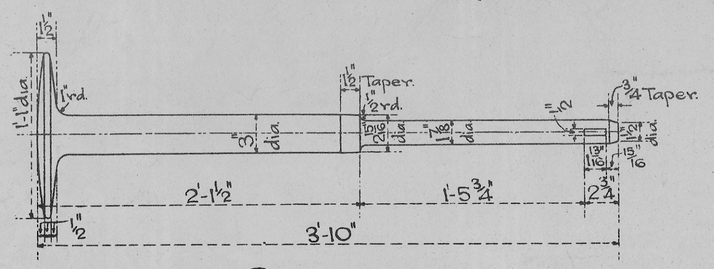
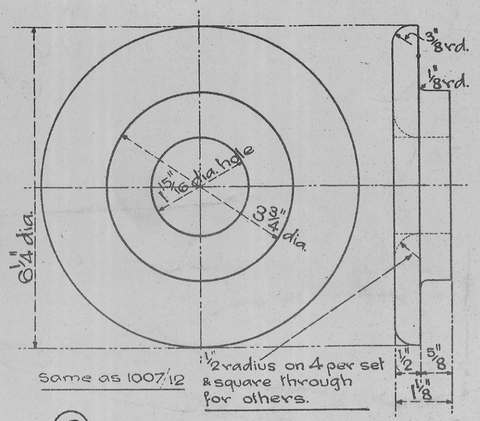
Note:- When ordering the items marked + reference to the Std. 12 Ton Mineral Wagon drawing (or latest addendum where applicable) should be quoted.



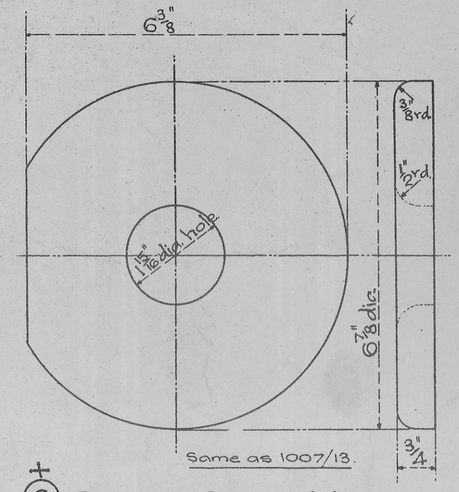
+ (1) -BUFFER ROD.-
-4 per set.- steel or "B" Iron.-
-Steel Springs Only.-



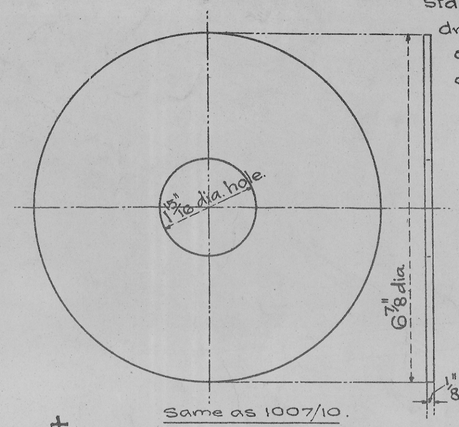
Same as 1007/9. + (1A) -BUFFER ROD.-
-4 per set.- Steel or "B" Iron.-
-I.R. Springs Only.-



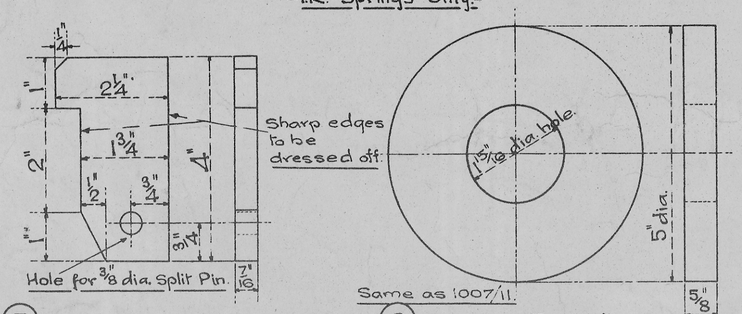
+ (2) -BUFFING SPRING WASHER.-
-Steel Springs Only.-
-8 per set.- Mild Steel or "B" Iron.-



+ (3) -BUFFING SPRING WASHER.-
-I.R. Springs Only.-
-4 per set.- Mild Steel or "B" Iron.-

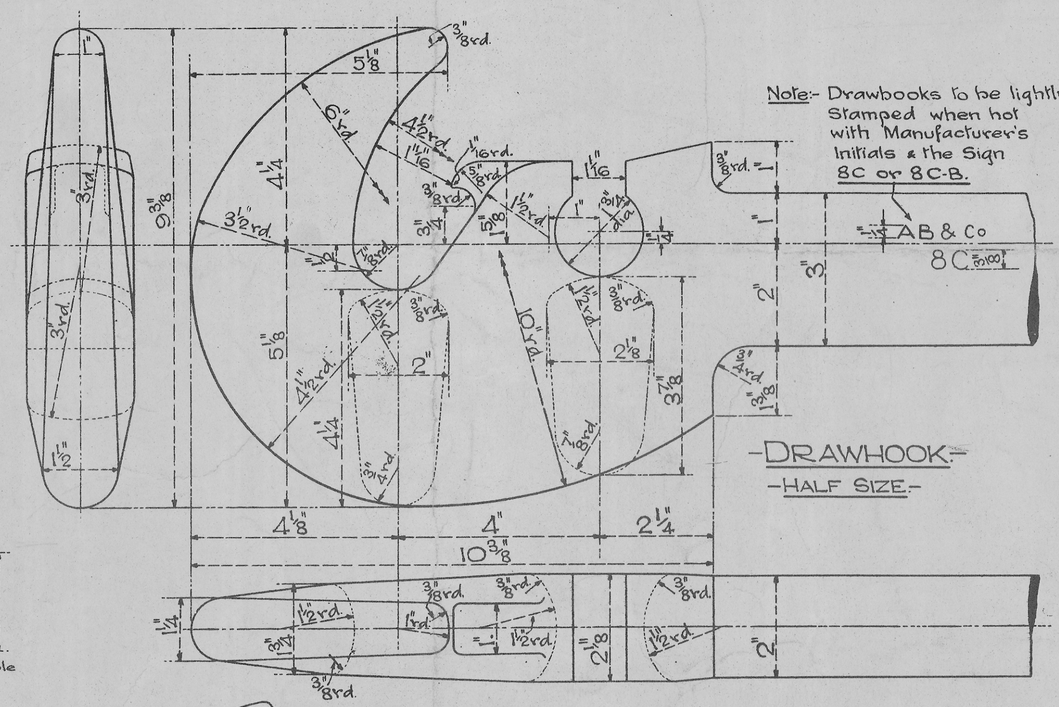


+ (4) -I.R. BUFFING SPRING DIVIDING PLATE.-
-32 per set.- Mild Steel or "B" Iron.-
Galvanised or Sheradised.

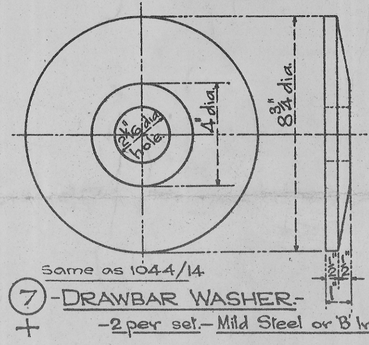


+ (5) -BUFFER ROD COTTER.-
-4 per set.- same as 1007/14 but see note for class of steel.

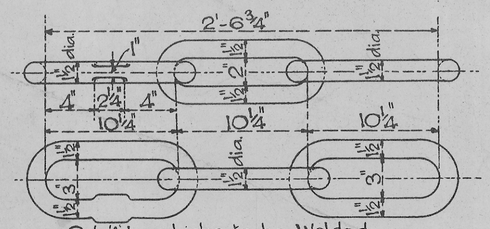
+ (6) -BUFFER ROD WASHER.-
(RECOIL SPRING)
-4 per set.- Mild Steel.-



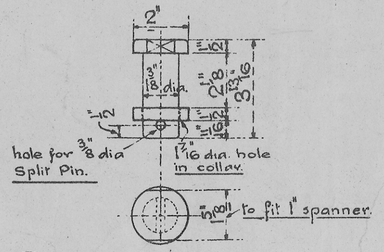
Note:- Drawbooks to be lightly stamped when hot with Manufacturer's Initials & the Sign 8C or 8C-B.



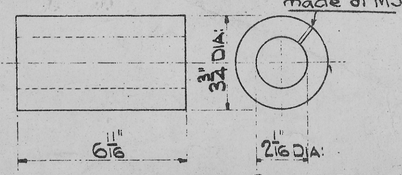
+ (7) -DRAWBAR WASHER.-
-2 per set.- Mild Steel or "B" Iron.-



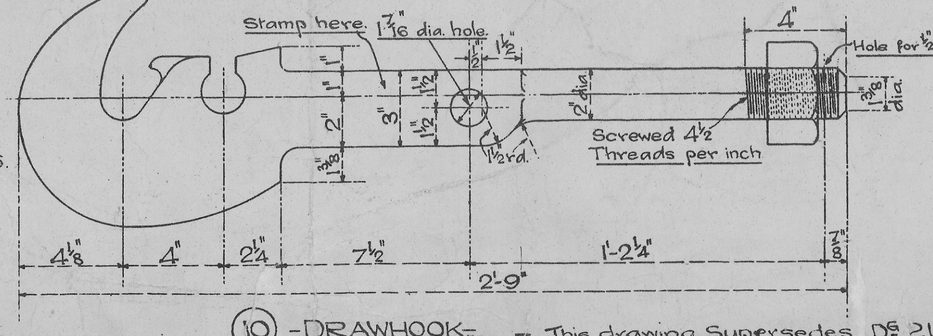
+ (8) -THREE LINK COUPLING.-
-2 per set.-
Weldless Steel or 'A' Iron throughout or two Links of Weldless Steel with Centre Link of 'A' Iron.
Same as 1044/1.



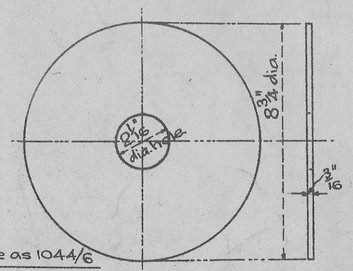
+ (9) -DRAWBAR SAFETY PIN & COLLAR.-
-2 per set.-



(12) STOP TO DRAWSPRING 2. PER SET
C or M.C. Iron or M. or C. Steel



+ (10) -DRAWHOOK.-
-2 per set.-
-- This drawing Supersedes Dg 214.-
Note:- All Holes to be Drilled Unless Otherwise Stated.



+ (11) -I.R. DRAW SPRING DIVIDING PLATE.-
-4 per set.-
-Mild Steel or "B" Iron.-
Galvanised or Sheradised.

Note:- Items 5, 9 & 10 to be B.S. Report 24 - Part 4 - 1930 - Specn 8, Class C (32-38 Tons Tensile) or Basic Open Hearth Steel which complies with Class 'C' Tests.
To be made without Welds & Normalised.

STANDARD 12 & 13-TON MINERAL WAGONS WITH METAL UNDERFRAME.

DETAILS OF BUFFING AND DRAWGEAR.

SCALES :— 1½, 3 & 6 INS. TO 1 FT.

DECEMBER, 1944.

Dg. No. 1403.