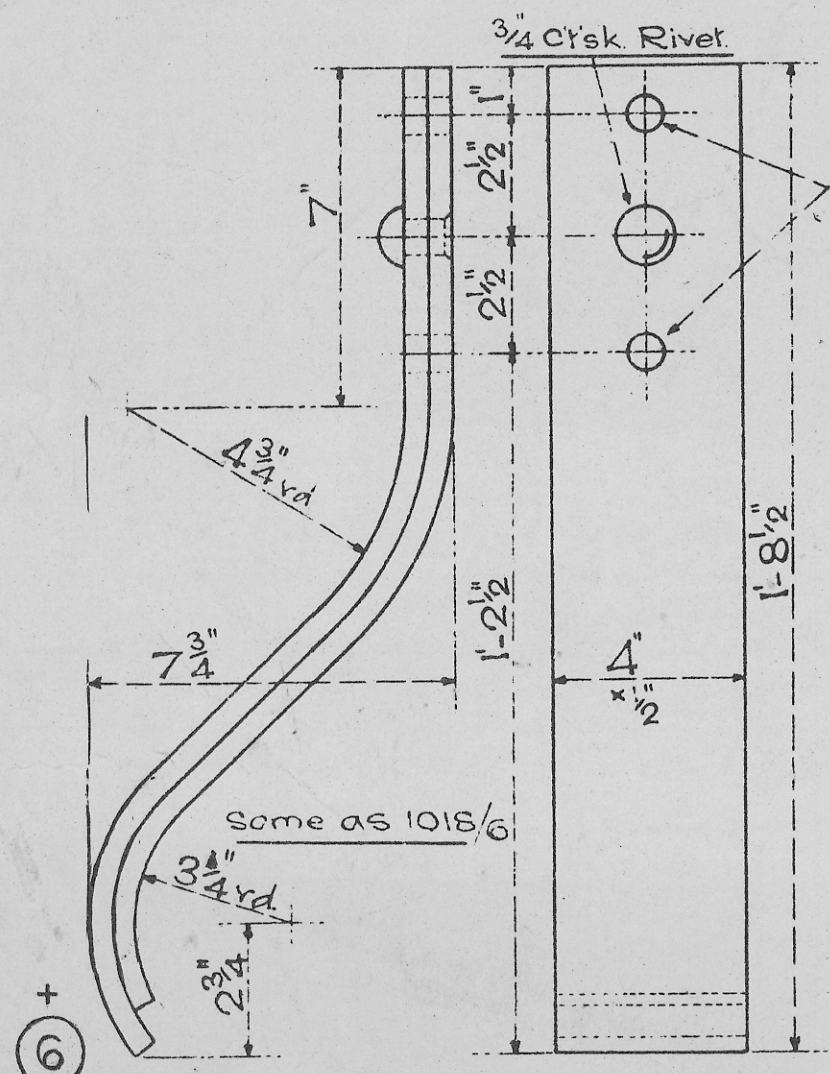
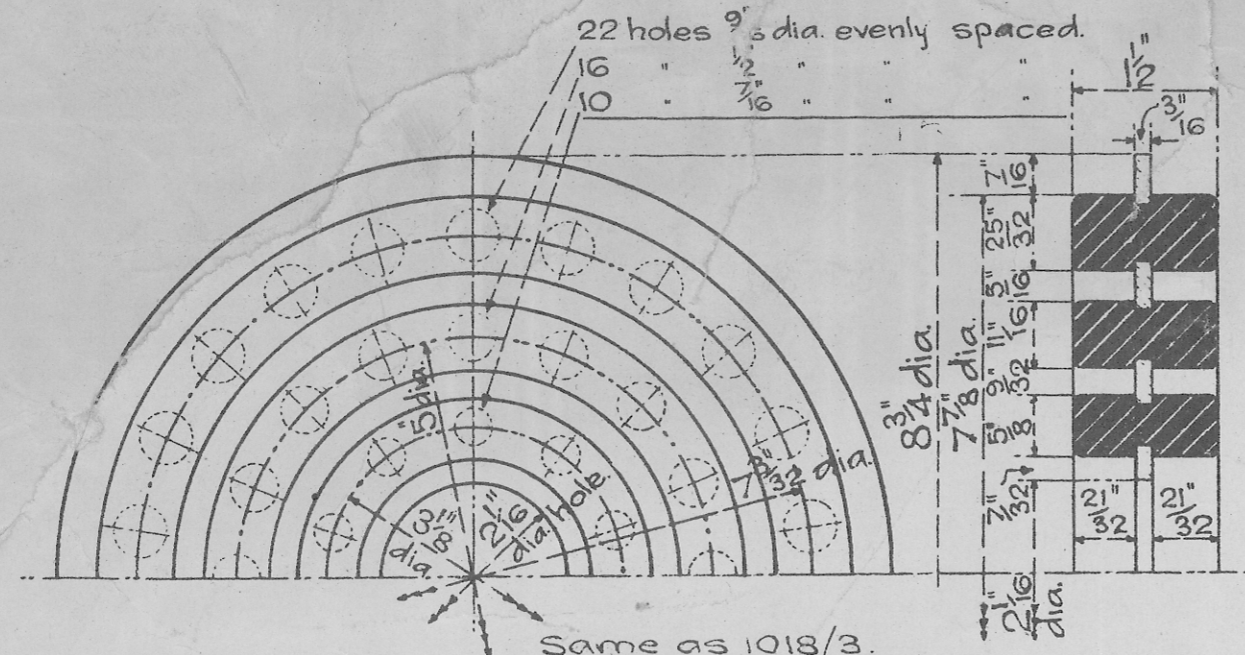


① -STEEL HELICAL BUFFING SPRING-
-4 per set-

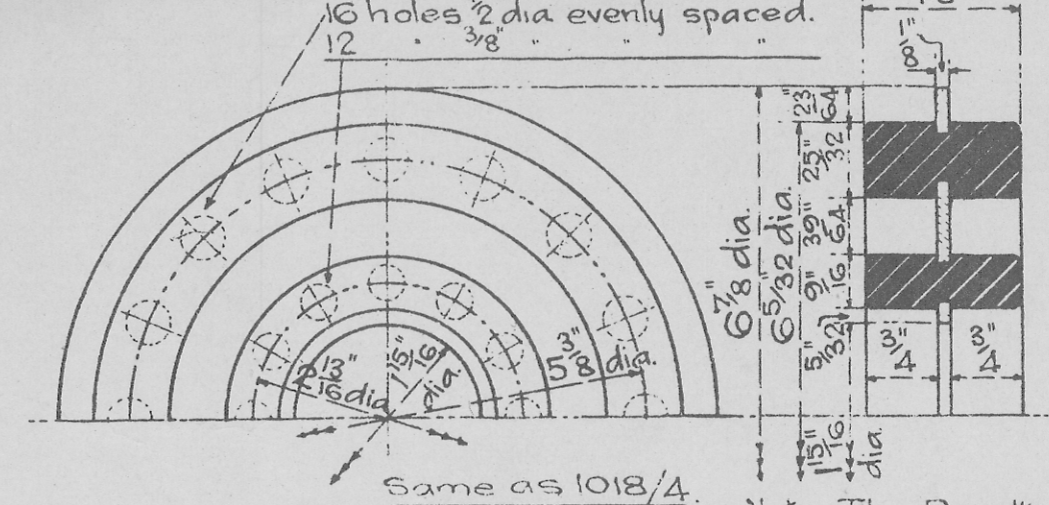


⑥ -for Steel Underframes (Coke)-4 per set-



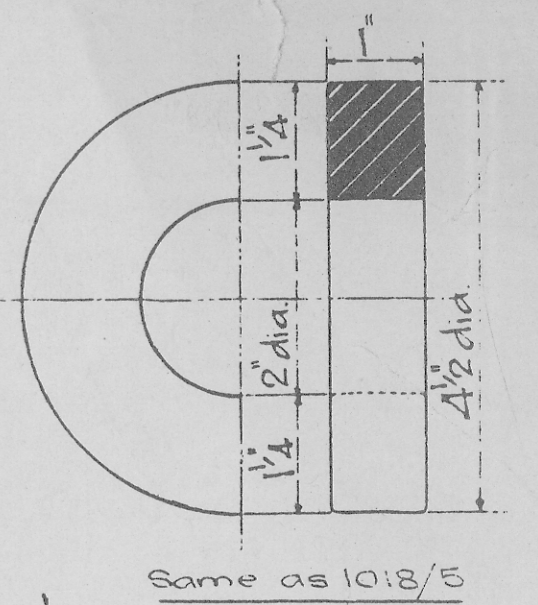
② -I.R. DRAWSPRING-
-3 per nest - 2 nests per set-

Rubber Springs to be marked on the Periphery with the Makers Name the Distinguishing Number & Date Month & Year of Manufacture.

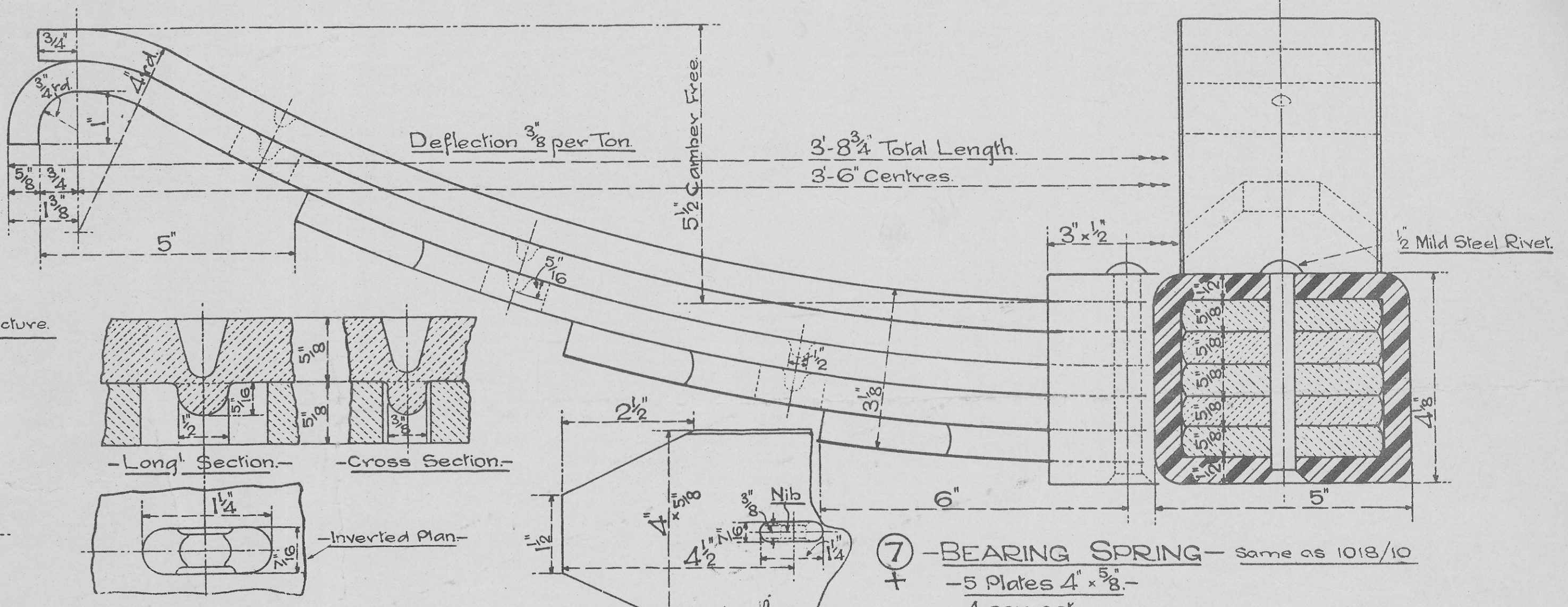


③ -I.R. BUFFING SPRING-
-9 per nest - 4 nests per set-

Note: The Results of Tests on a nest of Three of these Springs to be taken as a Ratio of the complete nest of Nine.



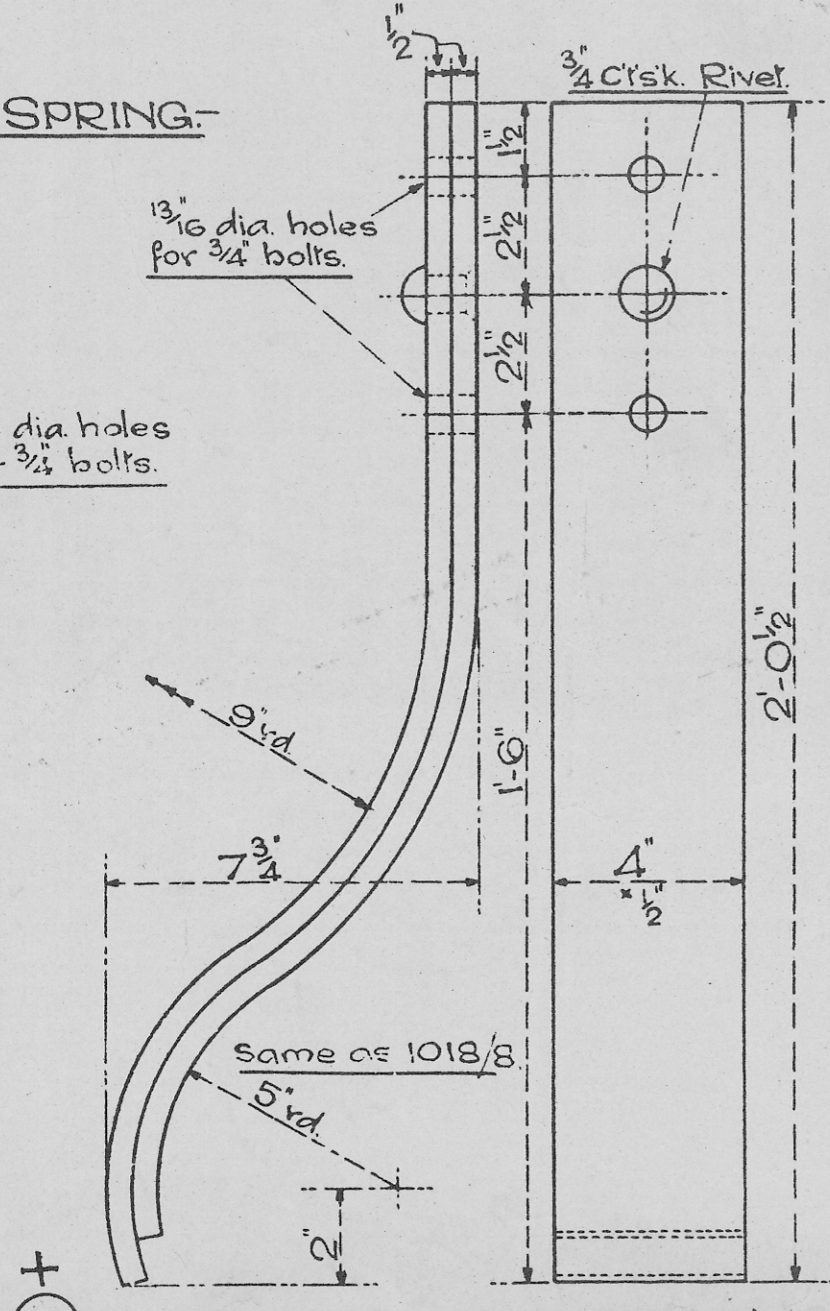
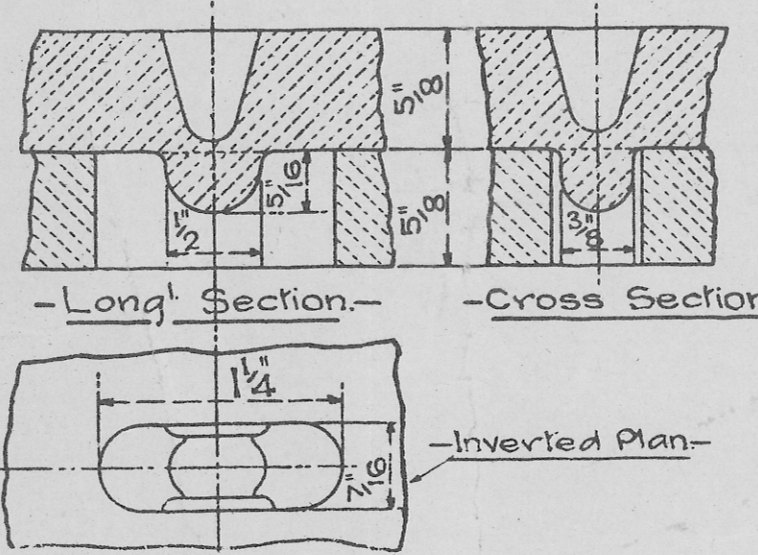
④ -I.R. BUFFER RECOIL SPRING-
-4 per set-



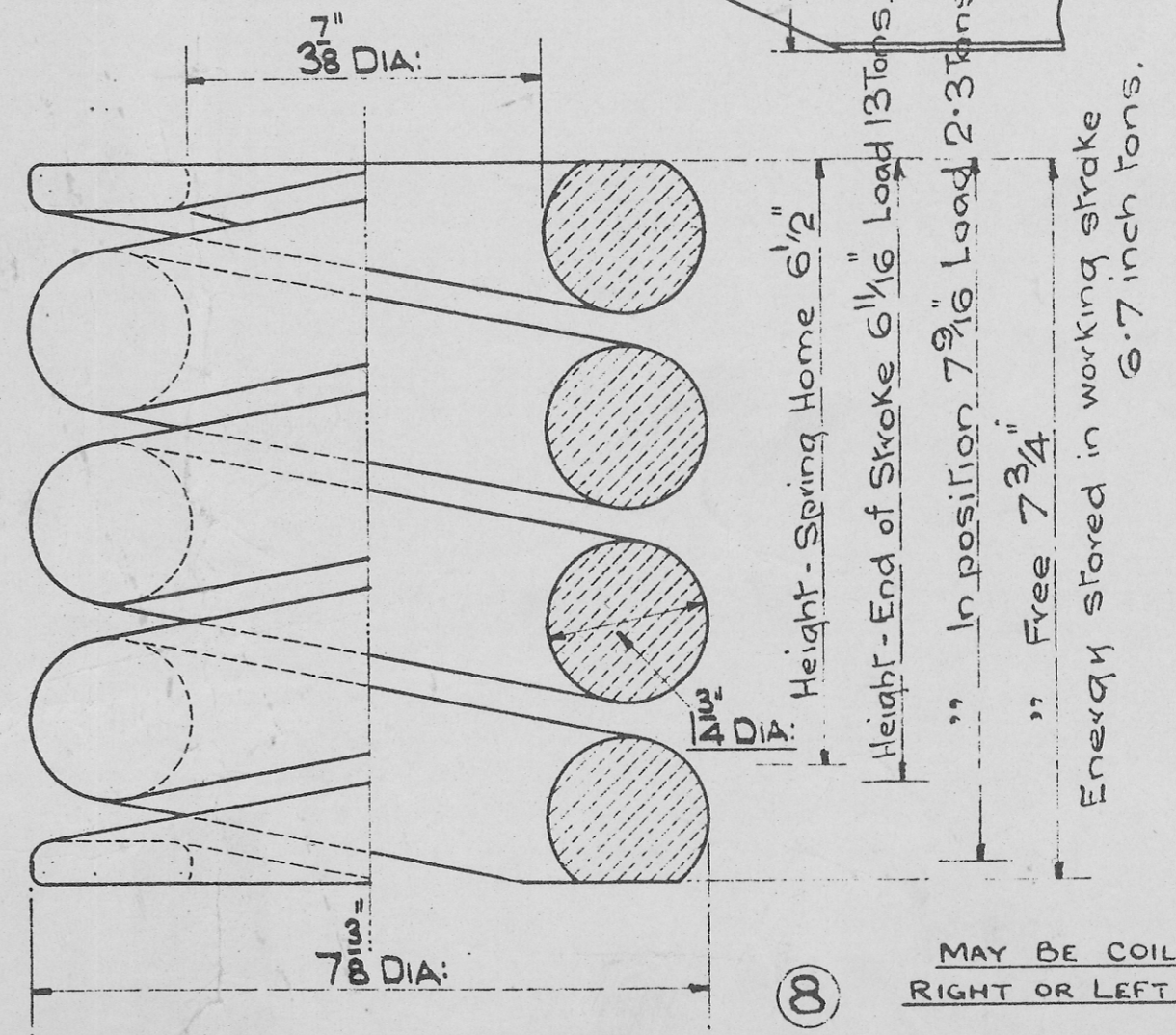
⑦ -BEARING SPRING- Same as 1018/10
-5 Plates 4" x 5/8"-
-4 per set-

Steel Springs to be Stamped with the Makers Name & Date (Month & Year) of Manufacture.

MAY BE COILED RIGHT OR LEFT HAND.



⑤ -for Steel Underframes (Mineral)-2 per set-



⑧ -STEEL HELICAL DRAWSPRING 2 PER SET

MAY BE COILED RIGHT OR LEFT HAND.

Note: When ordering the items marked + reference to the Std. 12 ton Mineral Wagon Drawing (or latest addendum where applicable) should be quoted.

This drawing supersedes DS 214.

STANDARD 12 & 13-TON MINERAL WAGONS WITH METAL UNDERFRAME.

DETAILS OF DRAW, BUFFING, BEARING AND DOOR SPRINGS.

SCALES: -3 & 6 INS. TO 1 FT.

DECEMBER, 1944.

D^o No. 1404.